

# **PROJECT-SPECIFIC QUALITY PLAN**

# **TABLE OF CONTENTS**

The Project Quality Control Plan contents correspond with USACE / NAVFAC / AFCESA / NASA UFGS-01 45 00.00 10 (February 2010) Design Quality Control (DQC) Plan requirements.

Background Information	4
Customer	4
Project Name	
Project Number	
Project Location	
Project Description	4
Project Scope	4
A. Design QC Organization	5
B. Names and Qualifications	6
C. Duties, Responsibilities, and Authority of Design QC Personnel	
Quality Responsibilities	8
D. Outside Organizations	12
Qualification of Engineers, Architects, and Subcontractors	12
Qualification of Testing Laboratories	
Purchase Order Approval	13
E. Appointment Letters	15
F. Submittals Procedures and Submittal Register	
G. Testing Laboratory Information	22
Qualification of Testing Laboratories	
H. Testing Plan and Log	24
Preparation of Inspection and Test Plan	24
I. Procedures for Completion of Design Changes and Corrections	26
Nonconformance Controls	26
Nonconformance Corrective Actions	27
Nonconformance Preventive Actions	28
J. Documentation Procedures	30
K. Quality Controlled Design Features of Work	32
Design Plan	32
Design Feature of Work	
Design Reviews	
L. Procedures for Performing the Three Phases of Control	38
Phase 1: Preparatory Phase	38

Phase 2: Initial Phase	39
Phase 3: Follow-up Phase	40
Feature of Work Completion Inspection	40
M. Personnel Matrix	47
N. Procedures for 100% Design Completion Inspection	48
Company Design QC Inspection	48
Pre-Final Customer Inspection	48
Final Design Acceptance Customer Inspection	49
O. Training Procedures and Training Log	52
Project Quality Training	52
P. Organization and Personnel Certifications	55
Company Qualifications	55
Personnel Certifications	55
Q. Additional Quality Control Requirements	58
Sole Cited Radio	

# I. PROCEDURES FOR COMPLETION OF DESIGN CHANGES AND CORRECTIONS

Should a nonconformance be identified by an inspection, a systematic method will be used to control the item, correct it, and ensure that project quality is not adversely impacted by the event.

Nonconformances and their resolution are recorded on a Nonconformance Report form. A Nonconformance Report form exhibit is included in this subsection.

## **NONCONFORMANCE CONTROLS**

Should a nonconformance be identified by an inspection there is a systematic method to control the item, correct it, and ensure that project quality is not adversely impacted by the event.

A nonconformance is any item that does not meet project specifications or [CompanyName] Quality System requirements.

### **MARKING OF NONCONFORMANCES AND OBSERVATIONS**

When the DQC Manager, Design Engineer, inspector, or customer identifies a nonconformance or an observation, the item is quickly and clearly marked by tape, tag, or other easily observable signal to prevent inadvertent cover-up.

### **CONTROL THE CONTINUATION OF DESIGN WORK**

After the item is marked, the Design Engineer determines if work can continue in the affected area:

CONTINUE WORK: When continuing work does not adversely affect quality or hide the defect, work may continue in the affected area while the disposition of the item is resolved. The Design Engineer may place limitations on the continuation of work.

STOP WORK ORDER: When continuing work can adversely affect quality or hide the defect, work must stop in the affected area until the disposition of the item resolved. The Design Engineer identifies the limits of the affected area. The Design Engineer quickly and clearly identifies the boundaries of the stop work area.

### **RECORDING OF NONCONFORMANCES**

If nonconformances or observed items exist by the feature of work completion inspection, the Design Engineer or inspector records the nonconformances on a nonconformance report.

The Design Engineer sends the nonconformance report to the DQC Manager.

### **DQC Manager Disposition of Nonconformance Reports**

When the DQC Manager receives a Nonconformance Report, he or she makes an assessment of the affect the reported nonconformance has on form, fit, and function. The DQC Manager may assign a disposition of either:

REPLACE: The nonconformance can be brought into conformance with the original specification requirements by replacing the nonconforming item with a conforming item.

# L. PROCEDURES FOR PERFORMING THE THREE PHASES OF CONTROL

Three phases of control and a feature of work completion inspection will be performed for each defined feature of design work.

The controls and the forms that will be used to record control activities are included on table L-1.

Table L-1

Control	Form
Phase 1: Preparatory Phase	Preparatory Phase Checklist
Phase 2: Initial Phase	Initial Phase Checklist
Phase 3: Follow-up Phase	Contractor Quality Control Report
Feature of Work Completion Inspection	Feature of Work Inspection Form

Three Phases of Control and FOW Completion Inspection forms exhibits are included as an exhibit in this subsection.

## **PHASE 1: PREPARATORY PHASE**

Phase 1 is the Preparatory Phase that plans quality for an upcoming feature of work. It includes a requirements review, site inspection (when necessary), and a preparatory meeting. Records of the preparatory phase of control are recorded on the Preparatory Phase Checklist included as exhibits in this subsection.

Procedures that will be used on this project to conduct the Phase I preparatory phase of control are as follows.

#### PREPARATORY FEATURE OF WORK QUALITY CONTROL PLANNING

In preparation for the start of an upcoming feature of work, the Design Engineer reviews an integrated and coordinated set of documents that collectively define quality requirements for the feature of work including:

- Objectives and acceptance criteria of the feature of work
- Quality standards that apply to the feature of work
- Work instructions, process steps, and product installation instructions that apply to the feature of work
- Shop drawings
- Submittals
- Tools and equipment necessary to perform the work

[CompanyName] Nonconformance Report					
	Version 20	140911			
Nonconformance Report Control ID	Project ID Project Name				
	[ProjectNumber]	[ProjectName]			
Preparer Signatu	re/ Submit Date	DQC Manager Signature / Disposition Date			
Description of the requirement or specification					
Description of the nonconformance, location, affected area, and marking					
Disposition	☐ Replace ☐ Repair ☐ Rework ☐ Use As-is  Approval of disposition required by customer representative? Yes ☐ No ☐				
Corrective Actions	Customer approval signature /date:  Corrective actions completed Name/Date:  Customer acceptance of corrective actions required? Yes \( \Boxed{N} \) No \( \Boxed{N} \)  Name/Date:				
Preventive Actions	☐ Preventive actions completed Name/Date:				

			SPEC SECTION		DATE	
	INITIAL DUACE OUEOU	LICT				
	INITIAL PHASE CHECK	LIS I				
CONTRACT	TO DEFINABLE FEATURE OF WORK		SCHEDULE ACT	NO.	INDEX#	
Join March	DELETI DELETE MONE					
	GOVERNMENT REP NOTIFIED HOURS IN ADVANCE:		YES	NO 🗌	L	
	I	POSITION	1E3 L	COMPANY/GOVE	FRNMENT	
J. C.	AN MALL	1 ODITION		COMI AN I/GO VI	DIVINITAL I	
Z Z						
ON						
PERSONNEL PRESENT						
PE P						
5 Z	IDENTIFIY FULL COMPLIANCE WITH PROCEDURES IDENTIFIE	ED AT PREPARATORY. COORDIN	ATE PLANS, SPEC	CIFICATIONS, and	SUBMITTALS.	
ĮĮį						
	COMMENTS:					
PROCEDU RE COMPLIAN CE						
r Ö						
	ENSURE PRELIMINARY WORK IS COMPLETE and CORRECT. II	F NOT, WHAT ACTION IS TAKEN?				
PRELIMI NARY WORK						
RELIM NARY WORK			4			
	ESTABLISH LEVEL OF WORKMANSHIP.					
	WHERE IS WORK LOCATED?					
IIP						
WORKMANSHIP						
N S	IN CAMPLE DANIEL DECLIBEDS		П			
	IS SAMPLE PANEL REQUIRED?	YES 🗆	NO			
<u>                                    </u>	WILL THE INITAL WORK BE CONSIDERED AS A SAMPLE? (IF YES, MAINTAIN IN PRESENT CONDITION AS LONG AS POS	YES L	NO 🗌			
l	SAMPLE)	SIBLE and DESCRIBE EOCATION				
,	. 0					
	RESOLVE ANY DIFFERENCES.					
ESOLUTI	COMMENTS:					
NO						
ESC						
2						
	REVIEW JOB CONDITIONS USING EM 385-1-1 and JOB HAZARD	ANALYSIS				
ΥK						
EC	COMMENTS:					
CH AF						
- S						
	OTHER ITEMS OR REMARKS					
$\mathbf{R}$	OTILIA TEMBOA REMIARKS					
OTHER						
6						
		QC MANAGER			DATE	
		QC MANAGER			DATE	

### **List of Included Forms**

### **Military Forms:**

- Preparatory Phase Checklist
- Initial Phase Checklist Form
- Contractor Production Report
- Contractor Quality Control Report
- Testing Plan and Log

#### **Standard Forms:**

- Point Of Contact List
- Project Organization Chart
- Project Quality Communications Plan
- Quality Manager Appointment Letter
- Project Manager Appointment Letter
- Superintendent Appointment Letter
- Personnel Certifications and Licenses
- Project Personnel Resumes
- Project Subcontractor and Supplier List
- Training Plan
- Training Log
- Regulatory Codes and Industry Standards
- Project Regulatory Building Codes
- Controlled Materials Form
- Metals Material Receiving Inspection Report
- Material Inspection and Receiving Report
- Inspection and Testing Standards
- Quality Inspection and Test Plan
- Test Equipment Calibration Plan and Log
- Quality Controlled Work Task List
- Daily Production Report
- Work Task Inspection Form
- Nonconformance Report
- Punch List
- Project Completion Inspection Form
- System Document Control Form
- Project Records Control Form
- Project Quality System Audit Form

[CompanyName] Design Review Form					
			on 20140911		
Pr	Project ID Project Name Design Review Ref#		Date		
[ProjectNuml		[ProjectName]			
Review milestone: Performing Department/Crew/Arch		Performing Department/Crew/Archit	tect, Engineer, and Subcontractor:		
Reference de	sign documents under	review			
Item #		Title or Descripti	on	Version / Issue Date	
			Co		
		Review rec	ommendations		
Item#	Red	commendation	[CompanyName]	Customer	
	(reference	supporting documents)	Acceptance/ Rejection	Acceptance/Rejection	
			Signature / Date:	Signature / Date:	
			Approved	Approved	
			Disapproved	Disapproved	
			O	Approval not required	
		y x	Approved	Approved	
			Disapproved	Disapproved	
				Approval not required	
		10			
			Approved	Approved	
			Disapproved	Disapproved	
				Approval not required	
			Approved	Approved	
			Disapproved	Disapproved	
				Approval not required	

[CompanyName] Laboratory Qualification Form					
Company Name:	ompany Name: Scope of Work (specification sections):				
Project ID	Project Name	Approval		Approved By	
[DrojoctNumber]	[DraigetName]	☐Yes ☐Conditional ☐No			
[ProjectNumber]  Review Topics	[ProjectName]  Project-Related Job Credentials				
Review Topics	roject Related 300 eredentials				
	Licenses required:	License and expirat		nd expiration dates:	
	Certification required:		Certificati	ons and expiration dates:	
	NRTL: A nationally recognized testing labora according to 29 CFR 1910.7.	tory		0	
	NVLAP: A testing agency accredited according NIST's National Voluntary Laboratory Accr	-			
	Program.		0		
	The American Association of State Highway Transportation Officials (AASHTO)	and			
	☐ International Accreditation Services, Inc. (IA	s)			
	☐ U. S. Army Corps of Engineers Materials Testing Center (MTC) ☐ American Association for Laboratory Accreditation (A2LA) program  Training required:				
				Training completed and expiration date:	
Type and length of experience required:  Personnel license, certification, and training required:			Certifications and expiration dates:		
			List each person's credentials on the Architect, Engineer, and Subcontractor Certifications and Licenses form.		
	Qualifications				
Senior person designated as DQC Manager			l	ction capacity	
Demonstrated skills and knowledge		Staffing availability			
	Demonstrated experience				
QUALIFICATION NOTES:					
Provisional Approval: Action plan for improvement					
Follow-up results and date					



For More Information:

**Contact: FirstTimeQuality** 

410-451-8006

www.FirstTimeQuality.com

EdC@FirstTimeQuality.com